

# ILVA MIXING CHART

<u>Product Description</u>	<u>Product</u>	<u>Hardner</u>	<u>Accel</u>	<u>Thinner</u>	<u>Product</u>	<u>Hardner</u>	<u>Accel</u>	<u>Thinner</u>
WHITE POLYURETHANE SEALER	<b>PA-20</b>	TX-50		TZ-33	32 OZ	21 OZ		5 OZ
WHITE POLYURETHANE SEALER	<b>PA-70</b>	TX-19		TZ-33	32 OZ	16 OZ		5 OZ
BLACK POLYURETHANE SEALER	<b>PA-39</b>	TX-19		TZ-33	32 OZ	13 OZ		3-5 OZ
BLACK POLYESTER UNDERCOAT	<b>PI-1229</b>	TV-84	TV-72	TZ-03	32 OZ	22 ML	14 ML	2-3 OZ
WHITE POLYESTER UNDERCOAT	<b>PI-40</b>	TV-84	TV-72	TZ-03	32 OZ	22 ML	14 ML	5 OZ
POLYURETHANE BLACK MATTE FINISH	<b>PL-59</b>	TX-50		TZ-13	32 OZ	16 OZ		6 OZ
POLYURETHANE WHITE MATTE FINISH	<b>PL-50</b>	TX-75		TZ-13	32 OZ	13 OZ		7 OZ
WHITE DIAMANTE MATTE	<b>PL-70</b>	TX-75		TZ-13	32 OZ	18 OZ		7 OZ
ACRYL-URTHIN MATTE WHITE FINISH	<b>PL-80</b>	TX-90		TZ-13	32 OZ	10 OZ		23 OZ
POLYURETHANE WHITE GLOSS FINISH	<b>PM-10</b>	TX-75		TZ-13	32 OZ	32 OZ		6-13 OZ
BLACK POLYURETHANE GLOSS	<b>PM-19</b>	TX-30		TZ-13	32 OZ	32 OZ		6-13 OZ
ACRYL-URTHIN GLOSS WHITE FINISH	<b>PM-80</b>	TX-90		TZ-13	32 OZ	21 OZ		16 OZ
CLEAR POLYURETHANE UNDERCOAT	<b>TA-03</b>	TX-50		TZ-33	32 OZ	16 OZ		5 OZ
CLEAR PLY NON-YELLOWING UNDERCOAT	<b>TA-03</b>	TX-75		TZ-33	32 OZ	13 OZ		5 OZ
ACRYLIC URETHANE SEALER	<b>TA-0012</b>	TX-1939		TZ-13	32 OZ	8 OZ		0-5 OZ
ULTRA CLEAR POLYURETHANE SEALER	<b>TA-44</b>	TX-1511		TZ-35	32 OZ	16OZ		3-5 OZ
CLEAR POLYURETHANE SEALER	<b>TA-48</b>	TX-11		TZ-33	32 OZ	16 OZ		4-5 OZ
CLEAR PARRAF. POLYESTER (VERT)	<b>TC-10</b>	TV-80	TV-72		32 OZ	22 ML	14 ML	
CLEAR PARRAF. POLYESTER	<b>TC-11</b>	TV-80	TV-68		32 OZ	22 ML	14 ML	
CLEAR PARRAF. POLYESTER (HORZ)	<b>TC-12</b>	TV-80	TV-62		32 OZ	22 ML	14 ML	
POLYURETHANE WASH COAT	<b>TF-25</b>	TV-19		TZ-35	32 OZ	2 OZ		8 OZ
POLYURETHANE BARRIER COAT (Lo-Haps)	<b>TF-1525</b>	TV-19		TZ-35NH	32 OZ	2 OZ		8 OZ
CLEAR POLYESTER UNDERCOAT	<b>TG-1323</b>	TV-84	TV-72	TZ-03	32 OZ	22 ML	14 ML	4-7 OZ
TR-9982 DIRECT GLOSS POLYESTER	<b>TR-9982</b>	TV-84	TV-72	TZ-86	32 OZ	22 ML	14 ML	4-7 OZ
CLEAR POLYURETHANE	<b>TO-9/SERIES</b>	TX-75		TZ-13	32 OZ	13 OZ		2-8 OZ
CLEAR POLYURETHANE	<b>TO-9/SERIES</b>	TX-50		TZ-13	32 OZ	16 OZ		2-8 OZ
CLEAR ACRYLIC GLOSS URETHANE	<b>TP-2030</b>	TX-1939		TZ-13	32 OZ	16 OZ		3-5 OZ
CLEAR GLOSS ILVA POLYURETHANE	<b>TP-60</b>	TX-75		TZ-13	32 OZ	32 OZ		2-8 OZ
CLEAR ACRYLIC POLYURETHANE	<b>TP-11</b>	TX-90		TZ-14	32 OZ	8 OZ		5-15 OZ
CLEAR ACRYLIC URETHANE	<b>TS-SERIES</b>	TX-1939		TZ-13NH	32 OZ	8 OZ		10 OZ
CLEAR DIAMANTE FINISH	<b>TO975/SERIES</b>	TX-70		TZ-13	32 OZ	16 OZ		3-8 OZ